


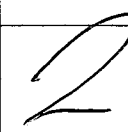
DART AEROSPACE LTD		Work Order:	24155
Description: <i>Net Plate Assembly</i>		Part Number:	D2873-045
Dwg: <i>D2873 Rev A</i>		Qty:	<i>20</i> 19
		Page 1 of 2	


Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler	U	05/08/30	20
2	MU	Cut Blanks: 1.00" x .375 x 2.700" Long Mat: 6061-T6 QQ-A-225/8 OR QQ-A-200/8. (6061-T6 1.00 x .375) BATCH: M18250	U	05/08/30	20
3	MU	Machine as per folio 9547. Dwg D2873.	U	05/08/30	20
4	QC2	Inspect Parts as they come off the CNC	U	05/08/30	20
5	QC8	Second Check.	E	05/09/03	20
6	MU	Reburn.	U	05/08/31	20
7	GA	C'Sink as per Dwg D2573.	U	05-09-09	20
8	QC5	Inspect w/rt to Step #7.	J	05-09-12	20
9	FP	Chemical Conversion Coat as per Dwg QSI 005 4.1.	U	05-09-16	20
10	QC3	Inspect Chemical Conversion.	U	05/09/21	19

Rev	Date	Change	Revised By	Approved

P70

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			
05-05-21	9 i 10	One unfinished part missing.		Qty New 19		 05-05-21		 05-05-21

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes ☒ No ☐ DQA:  Date: 05/09/27

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Step	Location	Procedure	By	Date	Qty
1	DC	Issue Traveler			
11	CA	Pick:			
		Qty Part# Desc Batch			
		2 MS21095LS Nut Plate. 11 M18119			
		4 MS2042LAD4-10 ⁶ RIVET M2525			
		Assemble as per Dwg D2573.			
12	DCS	Inspect Work to Step #11.		05-05-21	19
13	ST	Identify Stock.	DL	05/09/22	19
14	AC	Cost/Pat. 11.63			
		11.63	SUC	05-09-29	19
15	DC	Close w/o.		05/09/22	19

W/O:		WORK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE	By	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector

NCR:		WORK ORDER NON-CONFORMANCE (NCR)						
DATE	STEP	Description of NC Section A	Corrective Action Section B			Verification Section C	Approval Design Mgr	Approval QC Inspector
			Initial Design Mgr	Action Description Design Mgr	Sign & Date			

Part No: _____ PAR #: _____ Fault Category: _____ NCR: Yes No DQA: _____ Date: _____

NOTE: Date & initial all entries

QA: N/C Closed: _____ Date: _____

Job Costing Report

Dart Aerospace Ltd.
Hawkesbury

Aug 30, 2005
11:14 am

Work Order No : 0024155
Project Name : D2873-045
Project For : WK536
Work Order Type : Main
Main WO Number :
House Part Number : D2873-045
Description : Nut Plate Assembly
Manufactured : Yes
Amount Req'd : 20
Amount Done : 0
Start Date : 08-30-05
Est Finish Date : 09-08-05
Act Finish Date :
Drawings Req'd : No
Ok for Approval :
Approval Rec'd :

Department Code:
Burden Flags : NNNNNNNN
WO Status : Open
Invoice State : Not Invoiced
Invoice Date :
Invoice Number :
Invoice Amount : 0.00
Order Entry No :
OE Value : 0.00
Est Mark Up : 0.000%
Actual Mark Up : 0.000%
\$0 Posted to Finished Goods

	Estimated	Actual	Var. %	Posted	To Post
Material Cost :	0.00	0.00	0.00	0.00	0.00
Engineering Hours :	0.00	0.00	0.00		
Engineering Cost :	0.00	0.00	0.00	0.00	0.00
Production Hours :	0.00	0.00	0.00		
Production Cost :	0.00	0.00	0.00	0.00	0.00
Packaging Hours :	0.00	0.00	0.00		
Packaging Cost :	0.00	0.00	0.00	0.00	0.00
OverHead Hours :	0.00	0.00	0.00		
OverHead Cost :	0.00	0.00	0.00	0.00	0.00
CNC Hours :	0.00	0.00	0.00		
CNC :	0.00	0.00	0.00	0.00	0.00
Misc. Hours :	0.00	0.00	0.00		
Misc. :	0.00	0.00	0.00	0.00	0.00
Burden :	0.00	0.00	0.00		
Total Cost :	0.00	0.00	0.00		
Mark up :	0.000	0.000			
Selling Cost :	0.00	0.00			

	Estimated	Actual
Labour Hrs/Amount Done :	0.00	0.00
Profits/(Loss) :	0.00	0.00

